

## Material - MS 1795 SWRCH16K

## Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging Group - Ferrous Mild Steel Alloys

Sub Group - MS 1795 SWRCH16K Carbon Steel Wire Rods for Cold Heading and Cold Forging Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Wire Rod and Forging

| Chemical Composition |      |               | Heat Treatment   |                         |
|----------------------|------|---------------|--|-------------------------|
| Carbon               | C %  | 0.130 - 0.180 | As Raw or Normalizing or Annealing or Hardening and<br>Tempering |                         |
| Silicon              | Si % | 0.100 - 0.350 |  |                         |
| Manganese            | Mn % | 0.600 - 0.900 |  | opling or Hordoning and |
| Phosphorus           | Р%   | 0.030 max.    |  | <b>°</b>                |
| Sulphur              | S %  | 0.035 max.    |  |                         |
| Iron                 | Fe % | Balance       |  |                         |
| -                    | -    | -             |  |                         |
| -                    | -    | -             |  |                         |
| -                    | -    | -             | Mechanical Properties  |                         |
| -                    | -    | -             | Tensile Strength in Mpa  | 410 min.                |
| -                    | -    | -             | Yield Strength in Mpa  | 290 min.                |
|                      | -    | -             | Elongation in %  | 11 min.                 |
|                      | -    | -             | Reduction of Area in %   | 48 min.                 |
|                      | -    | -             | Hardness in BHN  | -                       |
| -                    | -    | -             | Impac <mark>t in Joule</mark>                                    | 25 J @ RT               |

| Cross Reference Table |          |         |                              |  |  |
|-----------------------|----------|---------|------------------------------|--|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |  |
| SWRCH 16K             | JIS      | Japan   | Wire Rod and Forging         |  |  |
| SWCH 16K              | JIS      | Japan   | Wire Rod and Forging         |  |  |
| SWRCH16K              | KS       | Korea   | Wire Rod and Forging         |  |  |
| -                     | -        | -       | -                            |  |  |
| -                     | -        | -       | -                            |  |  |
| -                     | -        | -       | -                            |  |  |
| -                     | -        | -       | -                            |  |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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